

ROYSON ENGINEERING COMPANY

Questions to ask for Mass Finishing

1. Company Name and Address; _____

2. Contact and Telephone Number _____

3. Part type:

Aluminum

Cast _____

Die Cast _____

Extruded _____

Steel

Alloy _____

Tool Steel

Alloy _____

Stainless

Alloy _____

Copper

Alloy _____

Brass/Bronze

Alloy _____

Sintered (powder) Metal

Alloy _____

Other metals

Type _____

Alloy _____

4. Conditions of parts to be processed:

Oily _____ Type _____
Burrs _____
Carbon smut _____
Other _____

5. Present Media type and Size:

Plastic
Manufacturer _____
Shape _____
Part Number _____
Steel
Manufacturer _____
Shape _____
Part Number _____
Ceramic
Manufacturer _____
Shape _____
Part Number _____
Stainless Steel
Manufacturer _____
Shape _____
Part Number _____

6. Present Chemical used:

Manufacturer _____
% of mix _____
Product Number _____

7. What is to be accomplished?

Cleaning _____
Deburr _____
Sizing _____
High luster _____
Micro finishing _____

8. Present cost of chemistry per pound or gallon:

(If pounds what is the pounds per gallon)
