

2010

**ROYSON ENGINEERING COMPANY  
100 N. PENN ST.  
HATBORO, PA. 19040  
PH#215-675-2800**

**TECHNICAL REPORT  
ROYSON #55-FV**

DESCRIPTION

Royson Compound #55-FV is a transparent mildly alkaline finishing compound for use in vibratory equipment . It is biodegradable and does not contain any hazardous ingredients. This product is formulated for use on non-ferrous and ferrous metals. Royson 55-FV can be used in vibratory finishing, Drag finishing, centrifugal disc and barrel machines. Unique lubricity characteristics allow for fast surface improvement while attaining excellent color and reflective qualities.

OPERATIONAL DATA

Royson Compound #55-FV is effective in water of varying hardness to emulsify dirt and keep both the media and equipment clean.

Recommended Concentration, 1 – 3 ounces per gallon of water

SPECIFICATIONS

|                         |   |                              |
|-------------------------|---|------------------------------|
| Appearance              | - | Pale Blue Transparent Liquid |
| Specific Gravity @60 F. | - | 1.014                        |
| Ph, 1% Solution         | - | 9.0                          |

