ROYSON ENGINEERING COMPANY

Questions to ask for Mass Finishing

1. Company Na	me and Address;			
1 3	,			
2. Contact and	Telephone Numb	er		
3. Part type:	Aluminum			
		Cast		
		Die Cast		
		Extruded		
	Steel	27111 4404		
		Alloy		
	Tool Steel	inoy		
		Alloy		
	Stainless	moj		
		Alloy		
	Copper	J		
		Alloy		
	Brass/Bronze	•		
	1	Alloy		
	Sintered (pov	•		
		Alloy		
	Other metals	•		
	.	Гуре		
		Alloy		

4. Conditions of parts to be pro	ocessed:
1	OilyType
	Burrs
	Carbon smut
	Other
5. Present Media type and Size	
	Plastic
	Manufacturer
	Shape
	Part Number
	Steel
	Manufacturer
	Shape
	Part Number
	Ceramic
	Manufacturer
	Shape
	Part Number
	Stainless Steel
	Manufacturer
	Shape
	Part Number
6. Present Chemical used:	Manufacturar
o. Tresent Chemical used.	Manufacturer
	Product Number
	1 Toddet Number
7. What is to be accomplished	?
•	Cleaning
	Deburr
	Sizing
	High luster
	Micro finishing
8. Present cost of chemistry pe	er nound or gallon:
(If pounds what is the pound	<u> </u>

9. Number of parts per load:
10. Process time per load:
11. Present rust / oxidation protection:
12. Feed rate of present chemical mix in gal. / liter per hour:
13. What is the objective is required in order to get the business:
14. When are the examples due back: We require a minimum of 20 pieces if parts are larger than a 1 in cube. Otherwise, we need about 2 to 3 pounds of parts.
15. Can the parts be cut if to large for our bowls:
16. Machinery type desired:

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